

**In the Claims:**

1 – 27. (Canceled)

28. (Currently Amended) A method for producing an antibody comprising
- a) culturing a CHO cell, that produces said antibody, as continuous perfusion culture in ~~ProCHO4-CDM medium or in DMEM/~~ or Ham's F12 medium at a pH value of from pH 6.7 to pH 7.7;
  - b) measuring the viable cell count;
  - c) starting feeding of glucose at a constant flow rate when the viable cell count is  $1.8 \times 10^6$  cells/ml of media or more, wherein the feeding of the glucose solution comprises a constant glucose concentration in the solution feed; and wherein further the constant flow rate is from  $D = 0.03/\text{h}$  to  $D = 0.05/\text{h}$ ; wherein  $D$  is the media flow rate, which is volume flow of the media per hour divided by total media volume; and
  - d) recovering said antibody.
29. (Previously Presented) The method of claim 28, wherein the constant glucose concentration is about 24 mmol/l.